

PATENT ABSTRACTS OF JAPAN

(11)Publication number : 2003-073488

(43)Date of publication of application : 12.03.2003

(51)Int.Cl.

C08J 5/18
B32B 27/36
B65D 65/40
// C08L 67:02

(21)Application number : 2002-180205

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(22)Date of filing : 20.06.2002

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(30)Priority

Priority number : 2001187111 Priority date : 20.06.2001 Priority country : JP

(54) POLYBUTYLENE TEREPHTHALATE-BASED RESIN ORIENTED FILM, MULTI-LAYERED ORIENTED FILM AND BAG-LIKE PACKAGING MATERIAL WITH THE SAME

(57)Abstract:

PROBLEM TO BE SOLVED: To provide an oriented film excellent in appearance, inside visibility, designability or the like, including less fish-eyes with forming stability obtained by using a polybutylene terephthalate-based resin made by continuous polymerization method, and to provide a multi-layered oriented film and a bag-like packaging material with the same. **SOLUTION:** This oriented film is obtained by using a polybutylene terephthalate-based resin made by continuous polymerization method and contains ≤ 20 pieces/100 cm² fish-eyes of ≥ 20 μ m size in a film of the resin with 50 μ m thickness. The multi-layered oriented film is made by laminating the oriented film with other resin layer. The bag-like packaging material is made by heat-sealing the bottom and/or more than two sides of these oriented films.